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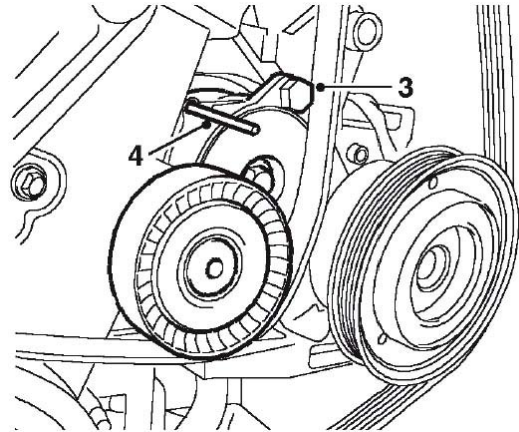


o w n e r s c l u b

Ancillary and PAS Belts K1.8 models

Remove and refit Ancillary belt

1. Remove vehicle undertray
2. Remove PAS pump drive belt (see below)
3. Fit a 13 mm spanner to hexagon on belt tensioner and rotate fully clockwise to release tension from drive belt.
4. To hold tensioner in this position, use a suitable pin, not exceeding 3 mm diameter, fitted into hole in tensioner backplate.
5. Remove and discard drive belt.

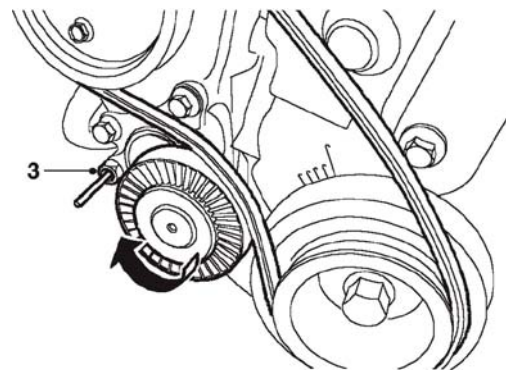


Refit

1. Ensure pulleys are clean and damage free.
2. Fit new drive belt to pulleys.
3. Hold tensioner with 13 mm spanner, remove retaining pin and lower tensioner pulley onto ancillary drive belt.
4. Fit PAS pump drive belt.
5. Fit undertray.

Remove and refit PAS belt

1. Disconnect battery earth lead.
2. Fit a 13 mm spanner to hexagon on belt tensioner and rotate fully clockwise to release tension on drive belt.
3. To hold tensioner in this position, fit a suitable pin, not exceeding 3 mm diameter, through centre of hexagon into tensioner backplate.
4. Remove drive belt.



Refit

1. Ensure PAS pump belt pulleys are clean and damage free.
2. Fit drive belt. Ensure belt is located correctly in pulley grooves.
3. Fit a 13 mm spanner to hexagon on belt tensioner, rotate spanner clockwise and remove pin retaining tensioner and allow tensioner pulley to rest on PAS drive belt.
4. Connect battery earth lead.
5. Fit battery cover.